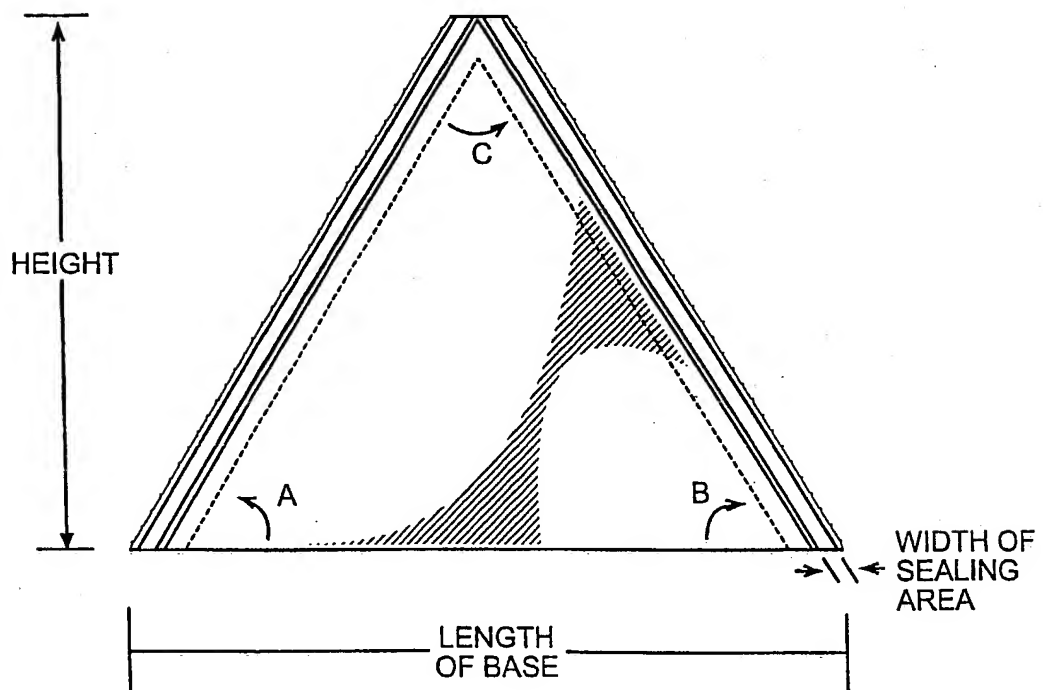


**Fig. 1**



**Fig. 2**

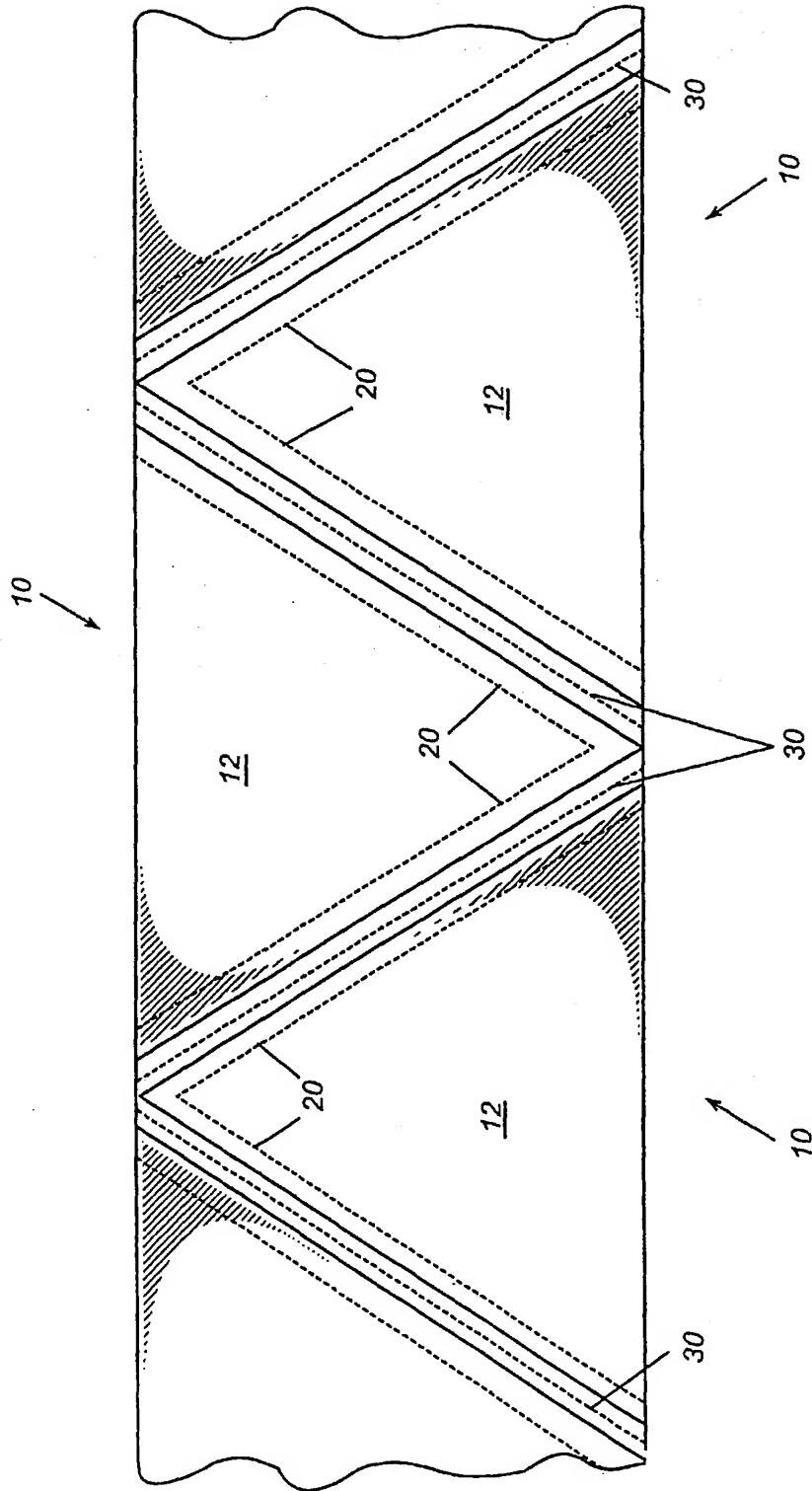
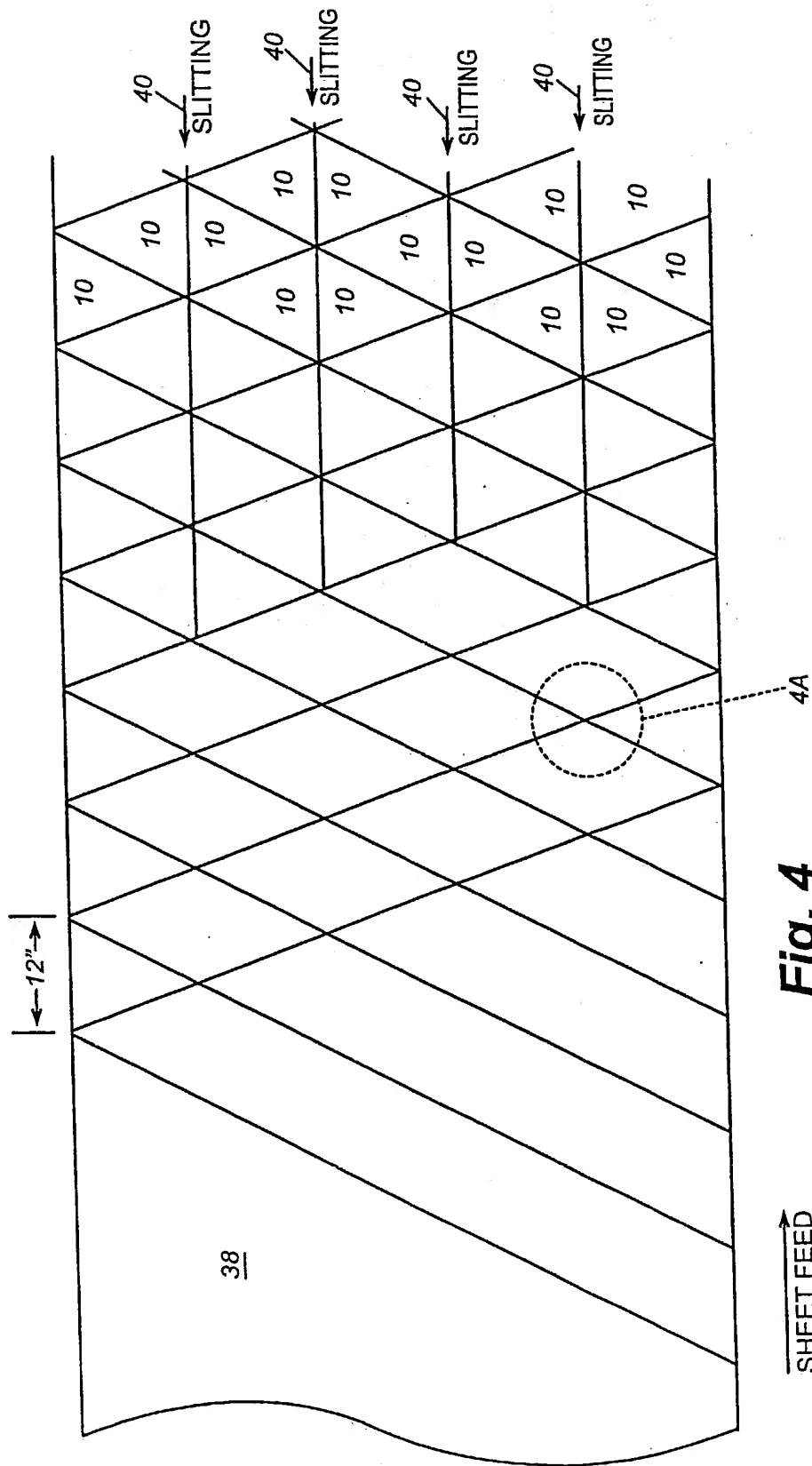
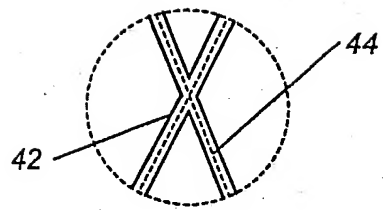


Fig. 3

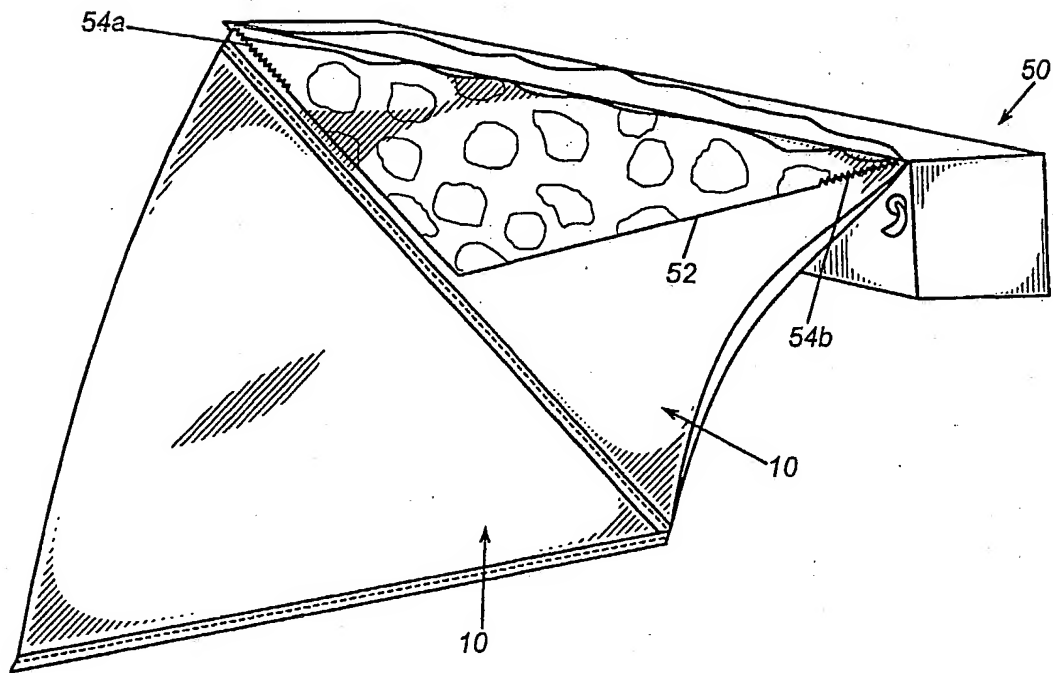


SHEET FEED  
DIRECTION FROM  
ROLLED MATERIAL

Fig. 4



**Fig. 4A**



**Fig. 5**

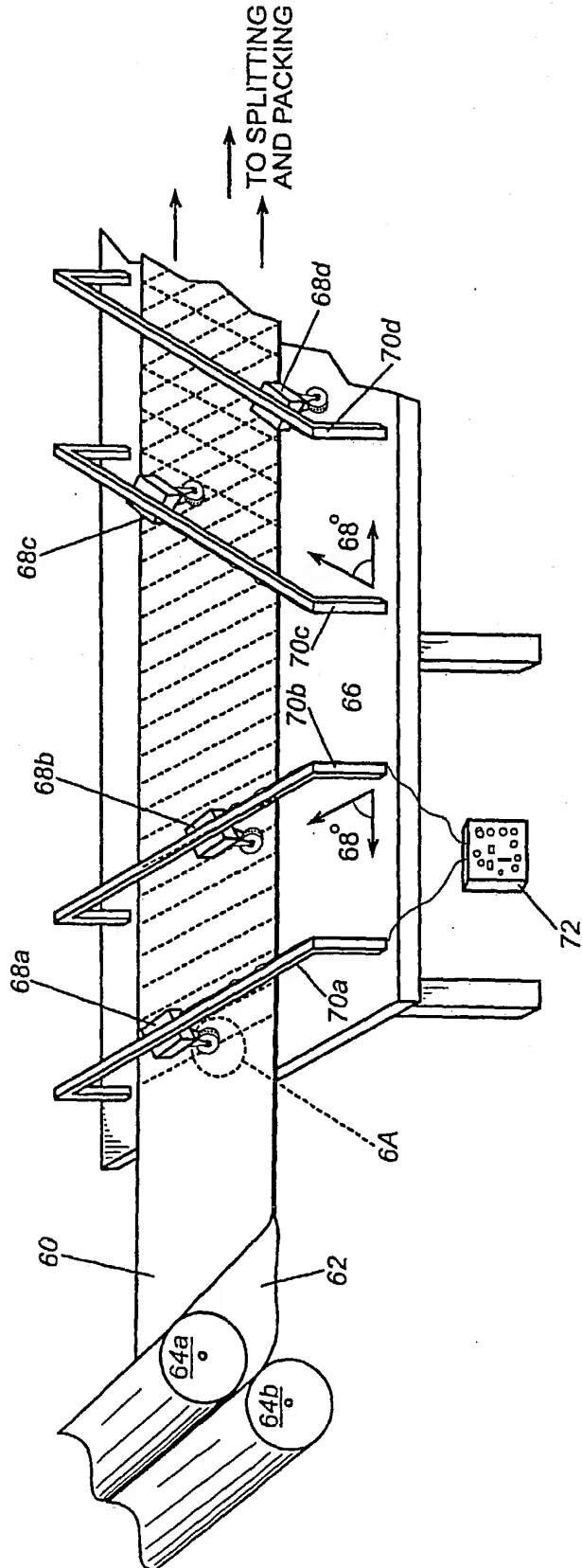


Fig. 6

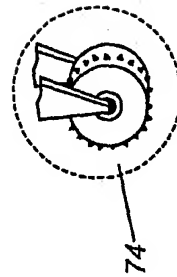


Fig. 6A